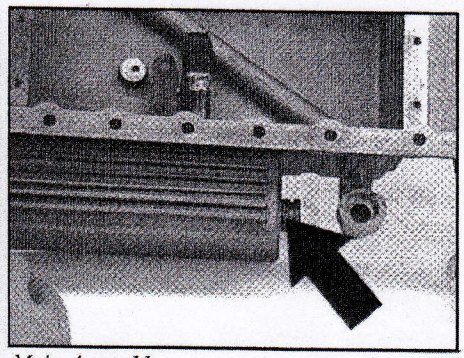
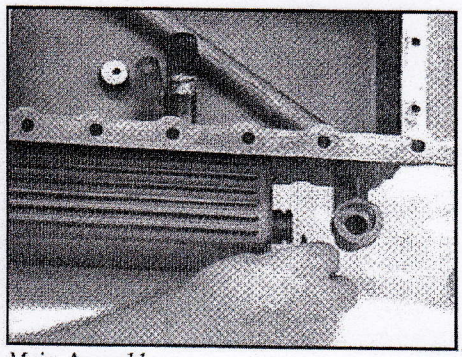


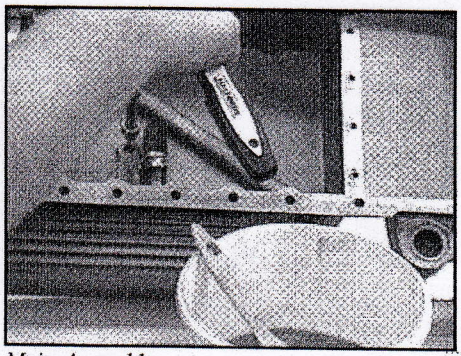
Main Assembly

Fit the oil pickup, from inside the sump as shown, without its O-ring.



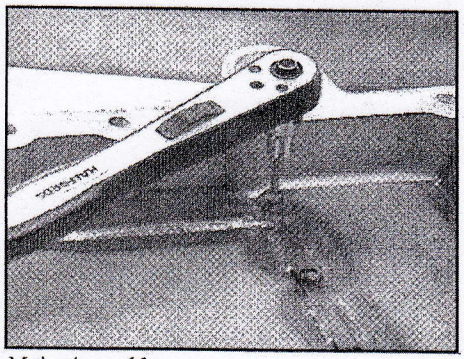
Main Assembly

Fit the O-ring, lubricate with rubber grease, and draw it back through the casting making sure it doesn't get damaged.



Main Assembly

Clean, loctite, and fit the two button head screws to affix the pickup to the sump.



Main Assembly

Place the baffle plate in the sump pan, loctite and screw the plate to the pan.